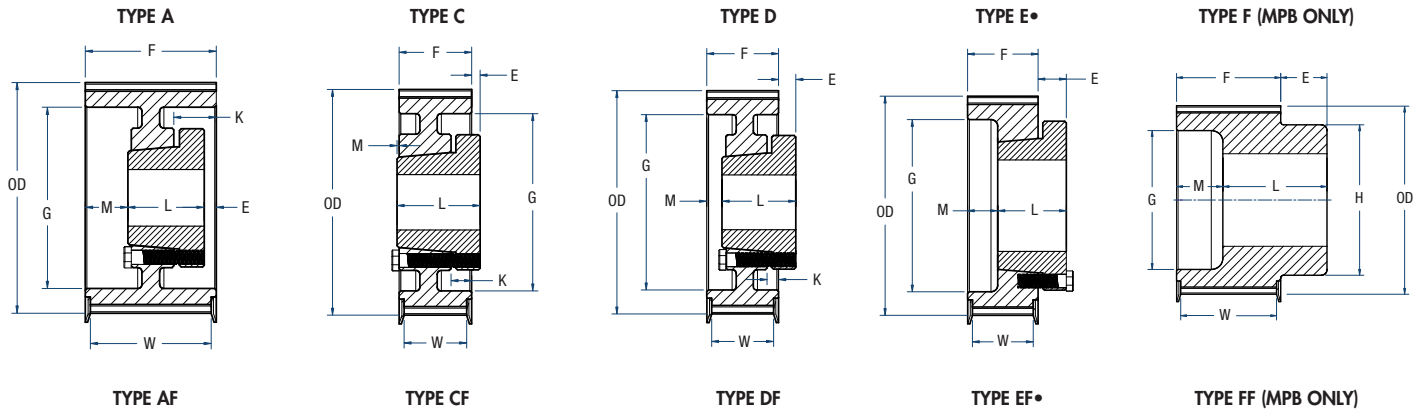
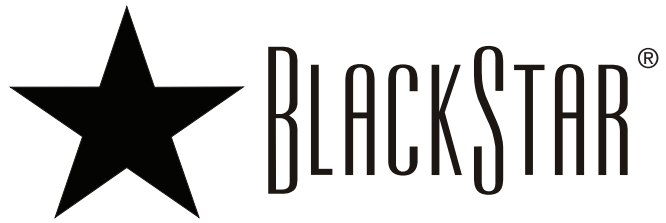


HTD 20mm

Timing Pulley 115mm Wide Belts



115mm (4.53 in) Wide Belts (20M-115)

No. of Teeth	Catalog Number	Bore	Pitch	Diameter (in)		Type+	Max Bore	Dimensions (in)								Approx. Weight* (lbs)
				O.D.	Flange			E	L	M	K	H	F	G	W	
34	P34-20M-115-F	F	8.522	8.352	9.449	A1F	4.00	0.44	3.63	1.31	1.44	—	5.38	6.88	5.0	32.0
36	P36-20M-115-F	F	9.023	8.853	9.843	A1F	4.00	0.44	3.63	1.31	1.44	—	5.38	7.00	5.0	40.0
38	P38-20M-115-F	F	9.524	9.354	10.433	A1F	4.00	0.44	3.63	1.31	1.44	—	5.38	7.56	5.0	45.0
40	P40-20M-115-F	F	10.026	9.856	10.827	A1F	4.00	0.44	3.63	1.31	1.44	—	5.38	8.00	5.0	51.0
44	P44-20M-115-F	F	11.028	10.858	11.811	A1F	4.00	0.44	3.63	1.31	1.44	—	5.38	8.93	5.0	63.0
48	P48-20M-115-J	J	12.031	11.861	12.795	A1F	4.50	0.00	4.50	0.88	1.18	—	5.38	9.93	5.0	84.0
52	P52-20M-115-J	J	13.033	12.863	13.764	A2F	4.50	0.00	4.50	0.88	1.18	—	5.38	10.88	5.0	80.0
56	P56-20M-115-J	J	14.036	13.866	14.764	A2F	4.50	0.00	4.50	0.88	1.18	—	5.38	11.88	5.0	87.0
60	P60-20M-115-J	J	15.038	14.868	15.927	A2F	4.50	0.00	4.50	0.88	1.18	—	5.38	13.06	5.0	94.0
64	P64-20M-115-J	J	16.041	15.871	16.929	A2F	4.50	0.00	4.50	0.88	1.18	—	5.38	14.06	5.0	104.0
68	P68-20M-115-J	J	17.044	16.874	17.927	A2F	4.50	0.00	4.50	0.88	1.18	—	5.38	15.00	5.0	110.0
72	P72-20M-115-J	J	18.046	17.876	18.898	A2F	4.50	0.00	4.50	0.88	1.18	—	5.38	16.00	5.0	119.0
80	P80-20M-115-M	M	20.051	19.881	20.866	C2F	5.50	1.25	6.75	0.12	0.18	—	5.38	18.00	5.0	182.0
90	P90-20M-115-M	M	22.558	22.388	23.425	C2F	5.50	1.25	6.75	0.12	0.18	—	5.38	20.56	5.0	212.0
112	P112-20M-115-M	M	28.072	27.902	—	C3	5.50	1.25	6.75	0.12	0.18	—	5.38	26.38	—	239.0
144	P144-20M-115-N	N	36.092	35.922	—	C3	5.87	1.75	8.12	1.00	0.00	—	5.38	34.38	—	341.0
168	P168-20M-115-N	N	42.108	41.938	—	C3	5.87	1.75	8.12	1.00	0.00	—	5.38	40.38	—	417.0
192	P192-20M-115-N	N	48.123	47.953	—	C3	5.87	1.75	8.12	1.00	0.00	—	5.38	46.25	—	500.0
216	P216-20M-115-N	N	54.138	53.968	—	C3	5.77	1.75	8.12	1.00	0.00	—	5.38	52.25	—	566.0

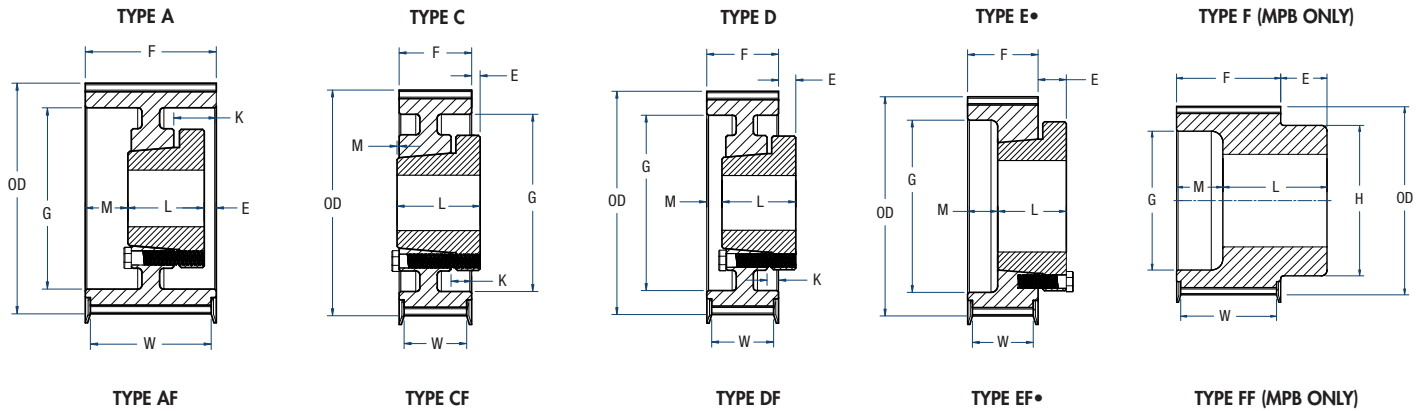
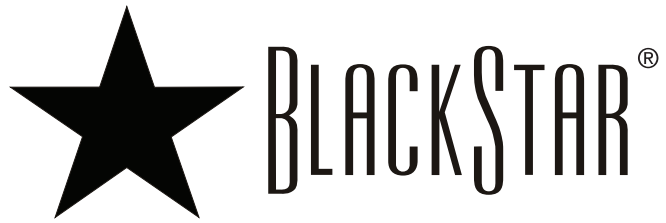
*Weight shown is for sprocket less bushing.

•Reverse mount only.

+The numbers (1=Solid, 2=Web, 3=Arms) within "Type" indicates construction, and the letter F indicates the pulley has flanges.

HTD 20mm

Timing Pulley 170mm Wide Belts



170mm (6.69 in) Wide Belts (20M-170)

No. of Teeth	Catalog Number	Bore	Pitch	Diameter (in)		Type+	Max Bore	Dimensions (in)								Approx. Weight* (lbs)
				O.D.	Flange			E	L	M	K	H	F	G	W	
34	P34-20M-170-MPB	2-1/8	8.522	8.352	9.449	F1F	4.38	1.25	6.50	2.25	—	6.50	7.50	6.50	7.12	82.0
36	P36-20M-170-MPB	2-1/8	9.023	8.853	9.843	F1F	4.50	1.25	6.50	2.25	—	7.00	7.50	7.00	7.12	93.0
38	P38-20M-170-J	J	9.524	9.354	10.433	A1F	4.50	1.00	4.50	2.00	2.18	—	7.50	7.56	7.12	56.0
40	P40-20M-170-J	J	10.026	9.856	10.827	A1F	4.50	1.00	4.50	2.00	2.18	—	7.50	8.00	7.12	64.0
44	P44-20M-170-J	J	11.028	10.858	11.811	A1F	4.50	1.00	4.50	2.00	2.18	—	7.50	8.93	7.12	81.0
48	P48-20M-170-M	M	12.031	11.861	12.795	A1F	5.50	0.06	6.75	0.68	1.50	—	7.50	9.93	7.12	113.0
52	P52-20M-170-M	M	13.033	12.863	13.764	A1F	5.50	0.06	6.75	0.68	1.50	—	7.50	10.88	7.12	141.0
56	P56-20M-170-M	M	14.036	13.866	14.764	A1F	5.50	0.06	6.75	0.68	1.50	—	7.50	11.88	7.12	170.0
60	P60-20M-170-M	M	15.038	14.868	15.927	A1F	5.50	0.06	6.75	0.68	1.50	—	7.50	13.06	7.12	199.0
64	P64-20M-170-M	M	16.041	15.871	16.929	A2F	5.50	0.06	6.75	0.68	1.50	—	7.50	14.06	7.12	175.0
68	P68-20M-170-M	M	17.044	16.874	17.927	A2F	5.50	0.06	6.75	0.68	1.50	—	7.50	15.00	7.12	187.0
72	P72-20M-170-M	M	18.046	17.876	18.898	A2F	5.50	0.06	6.75	0.68	1.50	—	7.50	16.00	7.12	196.0
80	P80-20M-170-M	M	20.051	19.881	20.866	A2F	5.50	0.06	6.75	0.68	1.50	—	7.50	18.00	7.12	214.0
90	P90-20M-170-M	M	22.558	22.388	23.425	A2F	5.50	0.06	6.75	0.68	1.50	—	7.50	20.56	7.12	250.0
112	P112-20M-170-N	N	28.072	27.902	—	C3	5.87	0.50	8.12	0.12	1.25	—	7.50	26.25	7.12	309.0
144	P144-20M-170-N	N	36.092	35.922	—	C3	5.87	0.50	8.12	0.12	1.25	—	7.50	34.25	—	426.0
168	P168-20M-170-P	P	42.108	41.938	—	C3	7.00	0.90	9.38	0.94	1.06	—	7.50	40.25	—	571.0
192	P192-20M-170-P	P	48.123	47.953	—	C3	7.00	0.94	9.38	0.94	1.06	—	7.50	46.25	—	652.0
216	P216-20M-170-P	P	54.138	53.968	—	C3	7.00	0.94	9.38	0.94	1.06	—	7.50	52.12	—	813.0

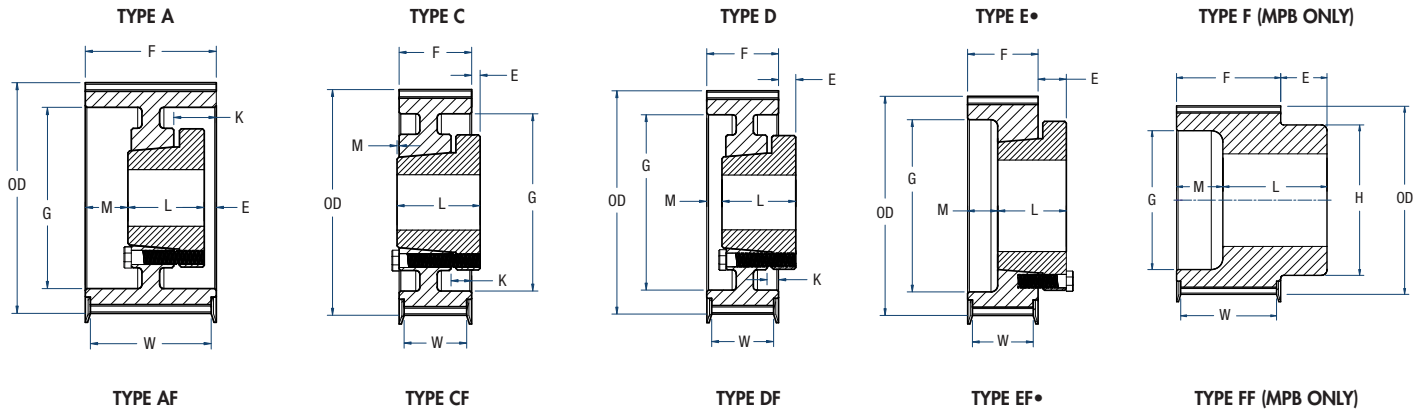
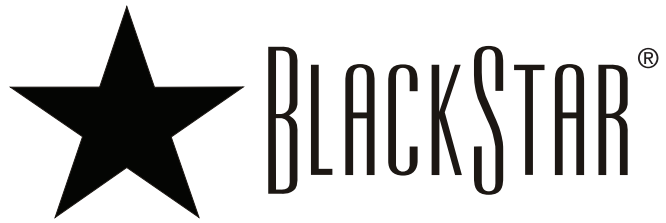
*Weight shown is for sprocket less bushing.

•Reverse mount only.

+The numbers (1=Solid, 2=Web, 3=Arms) within "Type" indicates construction, and the letter F indicates the pulley has flanges.

HTD 20mm

Timing Pulley 230mm Wide Belts



230mm (9.06 in) Wide Belts (20M-230)

38	P38-20M-230-MPB	2-7/8	9.524	9.354	10.433	F1F	4.75	1.25	7.50	3.63	—	7.50	9.88	7.56	9.50	120.0
40	P40-20M-230-MPB	2-7/8	10.026	9.856	10.827	F1F	5.25	1.25	8.50	2.63	—	8.00	9.88	8.00	9.50	147.0
44	P44-20M-230-MPB	2-7/8	11.028	10.858	11.811	F1F	5.25	1.25	8.50	2.63	—	8.25	9.88	8.93	9.50	180.0
48	P48-20M-230-M	M	12.031	11.861	12.795	A1F	5.50	0.56	6.75	2.56	2.00	—	9.88	9.93	9.50	129.0
52	P52-20M-230-M	M	13.033	12.863	13.764	A1F	5.50	0.56	6.75	2.56	2.00	—	9.88	10.88	9.50	158.0
56	P56-20M-230-M	M	14.036	13.866	14.764	A1F	5.50	0.56	6.75	2.56	2.00	—	9.88	11.88	9.50	189.0
60	P60-20M-230-M	M	15.038	14.868	15.927	A1F	5.50	0.56	6.75	2.56	2.00	—	9.88	13.06	9.50	217.0
64	P64-20M-230-M	M	16.041	15.871	16.929	A2F	5.50	0.56	6.75	2.56	2.00	—	9.88	14.06	9.50	198.0
68	P68-20M-230-N	N	17.044	16.874	17.927	A1F	5.87	0.06	8.12	1.69	1.81	—	9.88	15.00	9.50	324.0
72	P72-20M-230-N	N	18.046	17.876	18.898	A2F	5.87	0.06	8.12	1.69	1.81	—	9.88	16.00	9.50	287.0
80	P80-20M-230-N	N	20.051	19.881	20.866	A2F	5.87	0.06	8.12	1.69	1.81	—	9.88	18.00	9.50	280.0
90	P90-20M-230-N	N	22.558	22.388	23.425	A2F	5.87	0.06	8.12	1.69	1.81	—	9.88	20.56	9.50	319.0
112	P112-20M-230-N	N	28.072	27.902	—	A3	5.87	0.06	8.12	1.69	1.81	—	9.88	26.25	—	357.0
144	P144-20M-230-P	P	36.092	35.922	—	D3	7.00	0.69	9.38	1.19	1.31	—	9.88	34.25	—	535.0
168	P168-20M-230-P	P	42.108	41.938	—	D3	7.00	0.69	9.38	1.19	1.31	—	9.88	40.25	—	654.0
192	P192-20M-230-W	W	48.123	47.953	—	C3	8.50	0.75	11.38	0.75	1.50	—	9.88	46.00	—	935.0
216	P216-20M-230-W	W	54.138	53.968	—	C3	8.50	0.75	11.38	0.75	1.50	—	9.88	52.00	—	1062.0

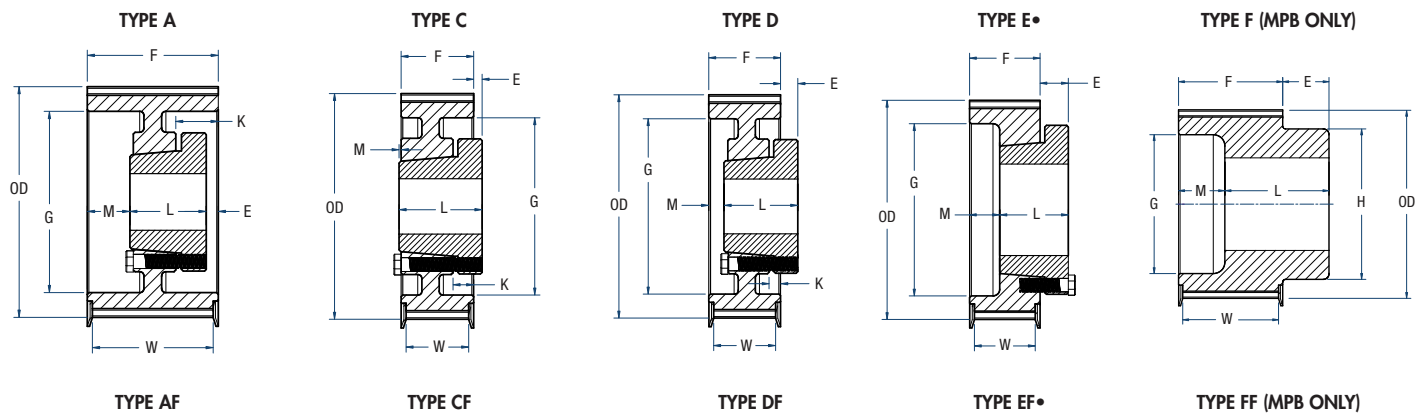
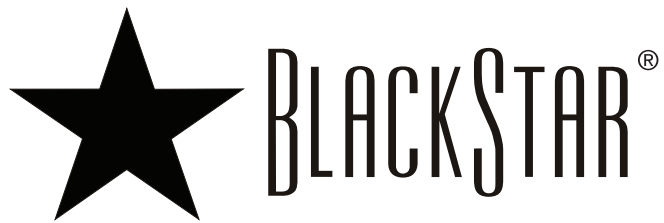
*Weight shown is for sprocket less bushing.

•Reverse mount only.

+The numbers (1=Solid, 2=Web, 3=Arms) within "Type" indicates construction, and the letter F indicates the pulley has flanges.

HTD 20mm

Timing Pulley 290mm Wide Belts



290mm (11.42 in) Wide Belts (20M-290)																
No. of Teeth	Catalog Number	Bore	Pitch	Diameter (in)		Type+	Max Bore	Dimensions (in)								Approx. Weight* (lbs)
				O.D.	Flange			E	L	M	K	H	F	G	W	
52	P52-20M-290-N	N	13.033	12.863	13.764	A1F	5.87	0.75	8.12	2.38	2.50	—	12.25	10.88	11.88	187.0
56	P56-20M-290-N	N	14.036	13.866	14.764	A1F	5.87	0.75	8.12	2.38	2.50	—	12.25	11.88	11.88	223.0
60	P60-20M-290-N	N	15.038	14.868	15.927	A1F	5.87	0.75	8.12	2.38	2.50	—	12.25	13.06	11.88	257.0
64	P64-20M-290-N	N	16.041	15.871	16.929	A1F	5.87	0.75	8.12	2.38	2.50	—	12.25	14.06	11.88	299.0
68	P68-20M-290-N	N	17.044	16.874	17.927	A1F	5.87	0.75	8.12	2.38	2.50	—	12.25	15.00	11.88	346.0
72	P72-20M-290-N	N	18.046	17.876	18.898	A2F	5.87	0.75	8.12	2.38	2.50	—	12.25	16.00	11.88	311.0
80	P80-20M-290-N	N	20.051	19.881	20.866	A2F	5.87	0.75	8.12	2.38	2.50	—	12.25	18.00	11.88	314.0
90	P90-20M-290-N	N	22.558	22.388	23.425	A2F	5.87	0.75	8.12	2.38	2.50	—	12.25	20.56	11.88	359.0
112	P112-20M-290-P	P	28.072	27.902	—	A2	7.00	0.50	9.38	2.38	2.50	—	12.25	26.12	—	513.0
144	P144-20M-290-P	P	36.092	35.922	—	A3	7.00	0.50	9.38	2.38	2.50	—	12.25	34.00	—	637.0
168	P168-20M-290-W	W	42.108	41.938	—	A3	8.50	0.44	11.38	0.44	2.68	—	12.25	40.00	—	891.0
192	P192-20M-290-W	W	48.123	47.953	—	A3	8.50	0.44	11.38	0.44	2.68	—	12.25	46.00	—	1061.0
216	P216-20M-290-W	W	54.138	53.968	—	A3	8.50	0.44	11.38	0.44	2.68	—	12.25	52.00	—	1239.0

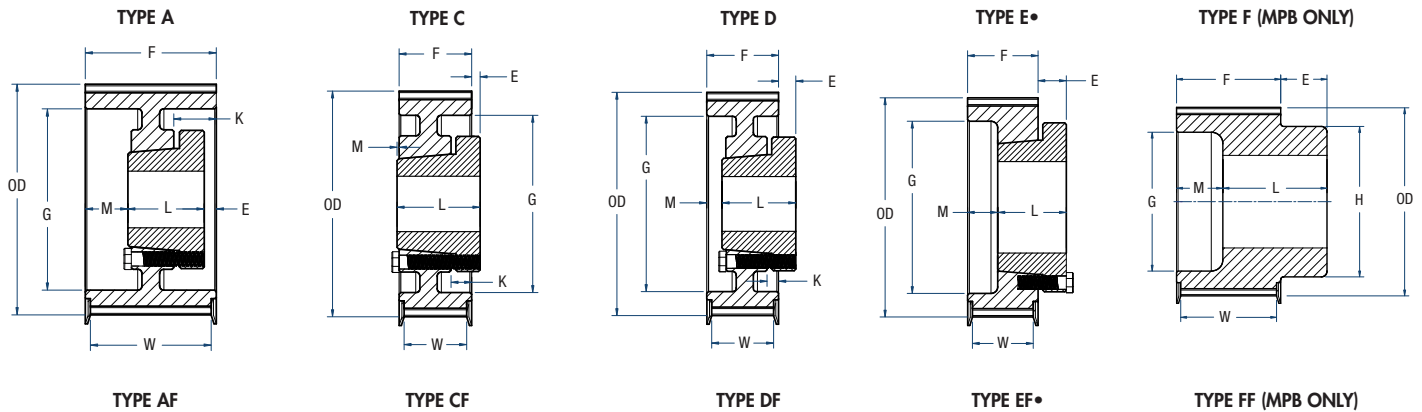
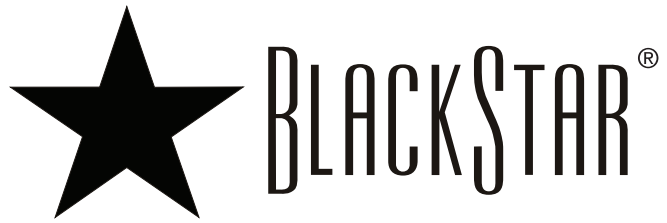
*Weight shown is for sprocket less bushing.

•Reverse mount only.

+The numbers (1=Solid, 2=Web, 3=Arms) within "Type" indicates construction, and the letter F indicates the pulley has flanges.

HTD 20mm

Timing Pulley 340mm Wide Belts



340mm (13.39 in) Wide Belts (20M-340)

52	P52-20M-340-N	N	13.033	12.863	13.764	A1F	5.87	0.75	8.12	5.38	2.50	—	14.25	10.88	13.88	201.0
56	P56-20M-340-N	N	14.036	13.866	14.764	A1F	5.87	0.75	8.12	5.38	2.50	—	14.25	11.88	13.88	239.0
60	P60-20M-340-N	N	15.038	14.868	15.927	A1F	5.87	0.75	8.12	5.38	2.50	—	14.25	13.06	13.88	273.0
64	P64-20M-340-N	N	16.041	15.871	16.929	A1F	5.87	0.75	8.12	5.38	2.50	—	14.25	14.06	13.88	316.0
68	P68-20M-340-N	N	17.044	16.874	17.927	A1F	5.87	0.75	8.12	5.38	2.50	—	14.25	15.00	13.88	364.0
72	P72-20M-340-N	N	18.046	17.876	18.898	A2F	5.87	0.75	8.12	5.38	2.50	—	14.25	16.00	13.88	330.0
80	P80-20M-340-P	P	20.051	19.881	20.866	A2F	7.00	1.50	9.38	3.38	3.50	—	14.25	18.00	13.88	406.0
90	P90-20M-340-P	P	22.558	22.388	23.425	A2F	7.00	1.50	9.38	3.38	3.50	—	14.25	20.56	13.88	426.0
112	P112-20M-340-P	P	28.072	27.902	—	A2	7.00	1.50	9.38	3.38	3.50	—	14.25	26.12	—	543.0
144	P144-20M-340-W	W	36.092	35.922	—	A3	8.50	0.38	11.38	2.50	2.63	—	14.25	34.00	—	814.0
168	P168-20M-340-W	W	42.108	41.938	—	A3	8.50	0.38	11.38	2.50	2.63	—	14.25	40.00	—	947.0
192	P192-20M-340-S	S	48.123	47.953	—	D3	10.00	2.50	15.75	1.00	1.12	—	14.25	46.00	—	1368.0
216	P216-20M-340-S	S	54.138	53.968	—	D3	10.00	2.50	15.75	1.00	1.12	—	14.25	51.88	—	1555.0

*Weight shown is for sprocket less bushing.

•Reverse mount only.

+The numbers (1=Solid, 2=Web, 3=Arms) within "Type" indicates construction, and the letter F indicates the pulley has flanges.